







A flexible solution for mobile water treatment



Our ambition is to be the customers' choice for the provision of mobile water services, by rental agreements, ensuring treated water is always available.









'Plug and play' water treatment services delivered to your site, whenever you need them.

Globally, Mobile Water Services offers reliable, secure, 24/7 services to suit all requirements.

One trusted provider, three flexible services

Pre-packaged on a trailer, skid or container for maximum mobility and responsiveness, treating process water and reuse water.







Why go mobile?

Mobile water systems offer a cost-effective alternative to fixed plants across many industrial environments. We offer flexible agreements from days, months to years for a wide range of applications, including:

Plant Failure

Emergency response, including feed / cooling water that has become contaminated.

Ageing Plant

A short or mediumterm replacement when existing plant is unreliable or costly to maintain. Additional Capacity

Increase water treatment capacity to enable production flexibility or expansion. Enhanced Quality

Implement new sustainable solution on-site.

compliance: Reuse process water to meet environmental standards. Multi-Year Services

Why buy when you can rent?

Mobile water treatment services for up to seven years.



Put your trust in us

As a global organisation providing mobile water services, Veolia combines technical know-how and industry-leading resources, with the service standards required to exceed your expectations.

With a large, flexible fleet and a network of depots throughout the world, we provide a reliable and secure source of treated water 24/7, 365 days a year – for as long as it is needed, with rapid response and easy set-up, every time, for complete peace of mind.





Serving your needs, 24/7

Our vision is to be the mobile water services provider of choice and we are committed to providing secure and reliable mobile water services to our customers. We offer an unrivalled guarantee for quality and quantity of treated water, applying innovation in services to help our clients to achieve their objectives more efficiently.

We are also committed to the highest standards of health and safety. At Veolia we believe that all accidents can be prevented, which is why we have built a strong safety culture that goes beyond simple compliance, by reinforcing five preventative approaches to help improve safety at all times.

Risk assessment and awareness Behaviour and vigilance

Near misses and dangerous situations reporting Safety in our service design

Applying the requirements of high-risk management standards

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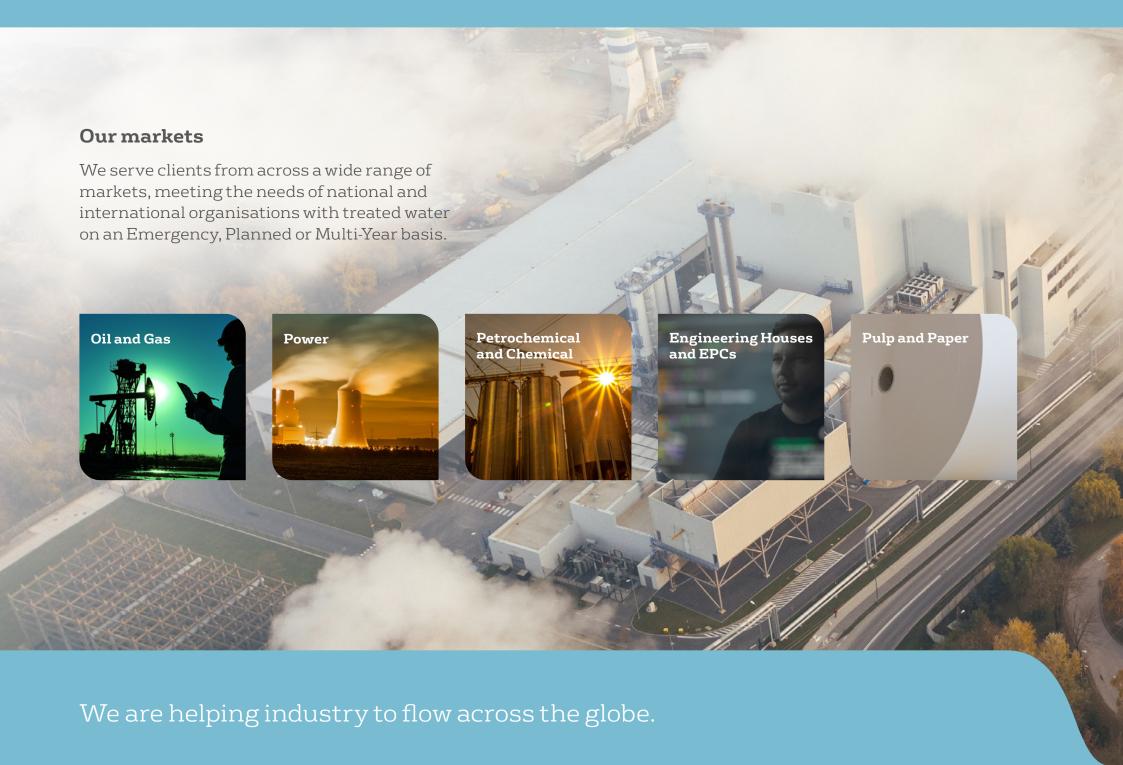
All of our assets are certified to applicable local regulations and codes, whilst meeting the highest manufacturing standards.

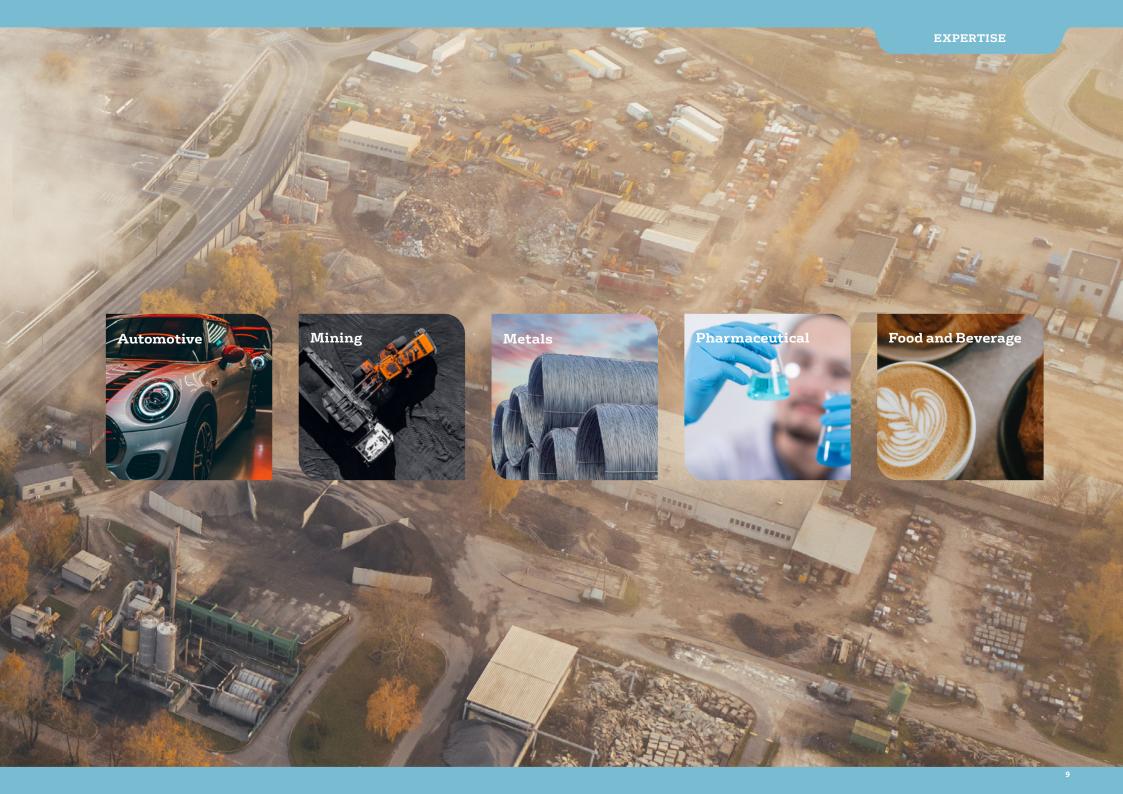
Safety should not be compromised.





Our vision is to be the mobile water services provider of choice.







Mobile water treatment technologies for all requirements

We provide a full-service offering with flow rates ranging from 5 m³/hr to 1000 m³/hr. Our solutions include high-quality assets to rent, consumables, spare parts, chemicals, and services. Our vast range of technologies are available as pre-packaged solutions on a trailer, skid or container for maximum mobility and rapid response. All pre-engineered with 'plug and play' connections for ease of use.

The offer comprises a range of containerised tanks, pumps, and accessories to provide a complete end-to-end solution.

We also provide transport and logistics, process knowledge, training, and ongoing support during commissioning and operation. Our services enable clients to be as hand-on or hands-off as they need.







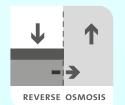




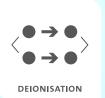
















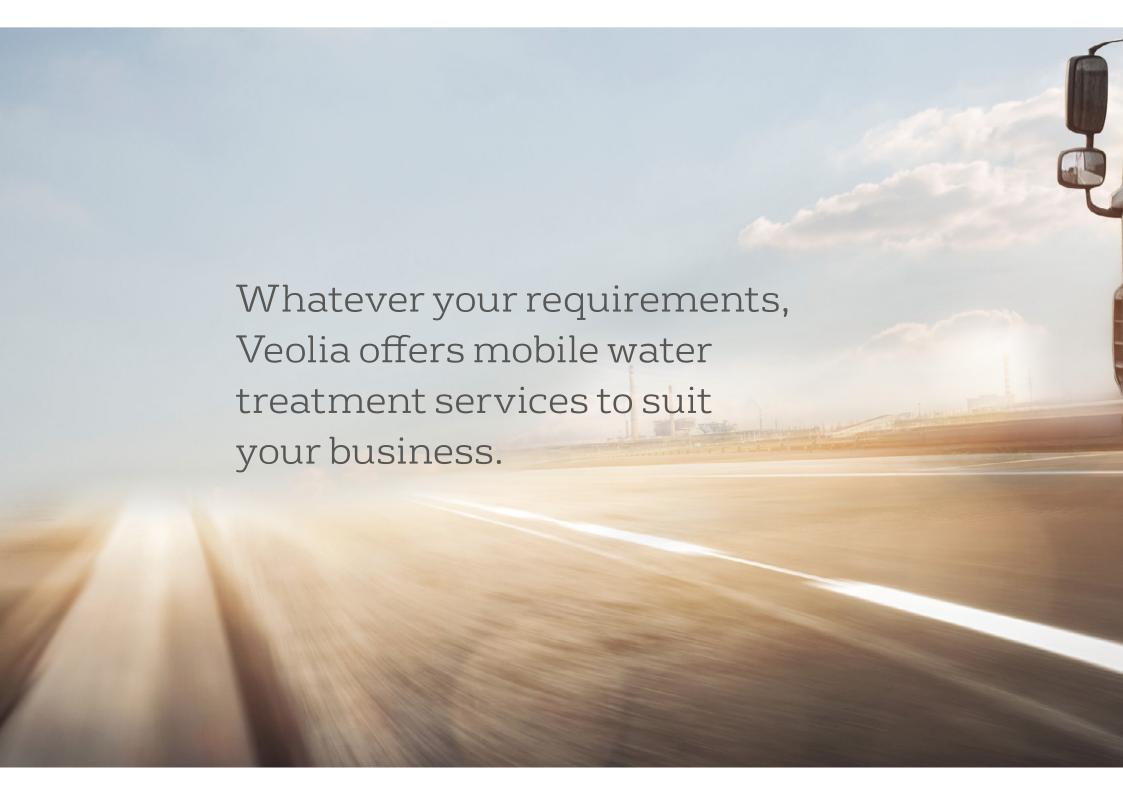


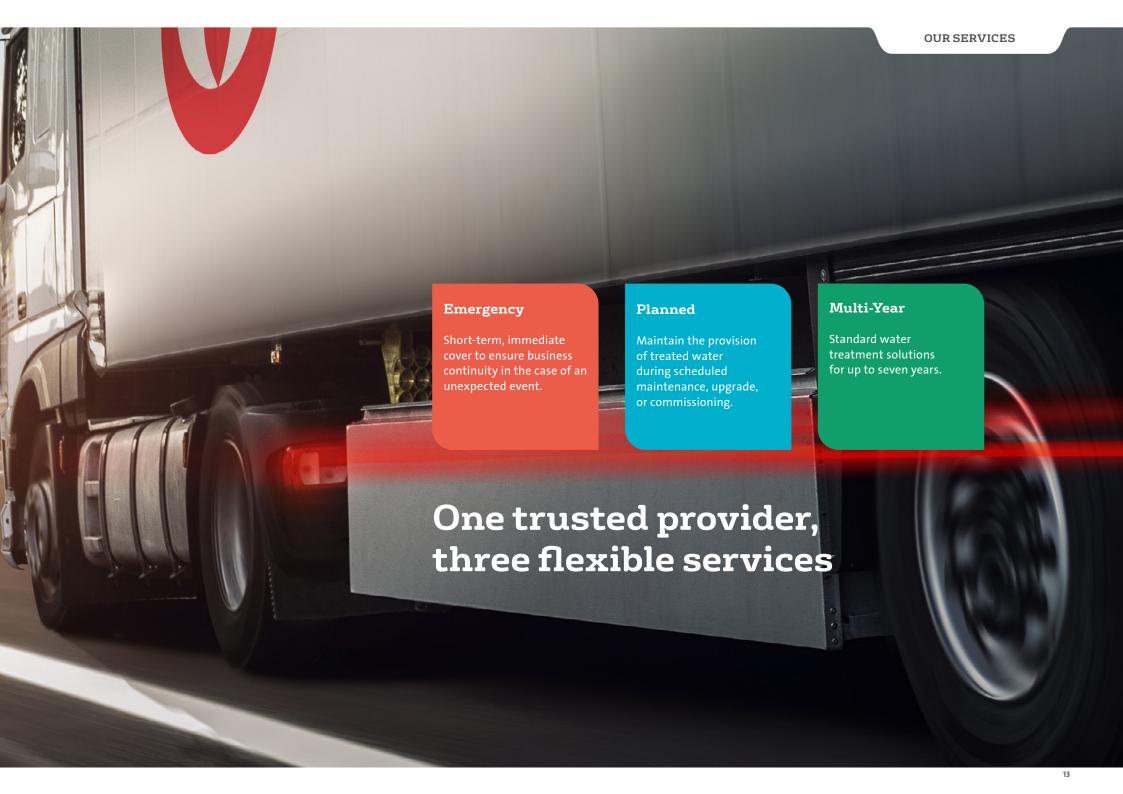




Technologies can be operated in parallel and/or in series to manage challenging feedwaters to produce high volumes of treated water.

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Emergency

Short-term, immediate cover to ensure business continuity in the case of an unexpected plant event.

Register for our priority, free REACT service for peace of mind.



Cover a wide range of unforeseen circumstances, from plant failure and water supply changes,

to boiler or condenser leaks and increased demand. Our Emergency mobile water treatment services can minimise downtime and production losses, ensuring business continuity in all unexpected situations.

By registering with our REACT Treated Water Security Plan, you can ensure that the appropriate resources are deployed within two hours of your call* which allows you to fulfil a Business Continuity Planning requirement for water treatment under ISO 22301.

Maintain business continuity Minimise downtime and production losses Rapid deployment

'Plug and play'

Wide range of water treatment technologies Peace of mind

Emergency case study

MARKET CHEMICAL **LOCATION**

GERMANY

CLIENT

A MODERN SERVICE COMPANY FOR ONE OF THE WORLD'S LEADING CHEMICAL GROUPS

REQUIREMENTS

The client provides production facilities and utilities for its customers in a chemical park.

Individual plants in the park are supplied with demineralised water by the client.

Problems with the raw water filtration led to considerable operational issues preventing the production of deionised water.

OUR SOLUTION

The Veolia team mobilised two MORO-4x25T and one MORO-50T mobile reverse osmosis, three MODI-15000T mobile deionisation, two MOPS mobile pumps, and two MOFI mobile filtration assets.

The solution produced 200-250 m³/hr of treated demineralised water in accordance with the VGB guidelines in order to meet the treated water demands of the client's customers without interruption for a period of three months.

BENEFITS

- · Guaranteed quality and quantity of water
- Rapid response without production disruption
- Production of deionised water 24/7 in continuous operation







The temporary provision of demineralised water ensured continuity of production and offered protection against failure to supply.

Planned

Maintain the provision of treated water during scheduled maintenance, refurbishment or plant upgrade.

Our planned services provide clients with a reliable source of treated water during periods of scheduled downtime, particularly maintenance and refurbishment projects, or when commissioning new projects.

It can also support clients to meet specific environmental challenges. Choose from a range of technologies to suit all requirements, with flexible, and adaptable solutions, from one day to one year.

Maintain continuity during maintenance and commissioning periods Multi-site framework agreement

Flexible arrangements from days up to 12 months Meet seasonal requirements for water scarcity or additional demands Commissioning and start up activities

Working in partnership to mitigate the impact of planned downtime.

Planned case study

MARKET

LOCATION

POWER

THE NETHERLANDS

CLIENT

A LEADING ENERGY COMPANY PROVIDING DEMINERALISED WATER FOR DISTRICT HEATING

REQUIREMENTS

The client's combined cycle power plant has been converted to a heat station 'booster' to support the city's district heating.

The request was to fill a heat storage facility with 14,000 m³ of high-purity water free of dissolved oxygen.

The treated water is required to comply with the Dutch guidelines for district heating – DNV KEMA, along with the European Standard for boiler water VGB-R450L (specification of EGV < $0.1 \, \mu S/cm$ and $O_2 < 20 \, ppb$).

OUR SOLUTION

Mobile Water Services combined several assets into a single process train.

MORO-50T mobile reverse osmosis trailer provided > 95% rejection of ions from the town mains feedwater.

MODI-15000T, mobile deionisation trailer, further reduced the ion content, providing a conductivity of $< 0.1 \,\mu\text{S/cm}$.

REMOX-100C, mobile oxygen removal system, removed any oxygen from the de-ionised water down to $< 20 \text{ ppb } O_2$.

BENEFITS

- A continuous supply of 60 m³/hr < 10 ppb O₂
- Stringent process controlled by Veolia ensuring high quality of deoxygenated water
- On-time filling of the tank to meet the project timeline







Veolia's solution guaranteed demineralised low oxygen water for district heating for 95,000 households in the Netherlands.



Standard water treatment services for up to seven years.

Why buy when you can rent? Our longer-term, Multi-Year services offer an effective alternative to fixed plant for between one and seven years, tailored to your exact requirements.

Our solution provides a full-service offering with process support, consumables and spare parts, chemicals and maintenance backup with emergency service.

Service packages, to suit your individual requirements Increase treated water capacity with minimal capital expenditure Our transparent pricing also covers periods of uncertainty over production lifecycles and minimises capital expenditure if budgets are constrained.

'Plug and play' assets Wide range of water treatment technologies

Budget uncertainty and environmental compliance

Multi-Year services tailored to your individual needs from one to seven years.

Multi-Year case study

MARKET

PETROCHEMICALS

LOCATION

GERMANY

CLIENT

AN INTEGRATED ENERGY AND CHEMICAL GROUP.

ONE OF THE WORLD'S LARGEST MANUFACTURERS OF SYNTHETIC FUELS.

REQUIREMENTS

The client's plant expansion enabled a 30% increase in production, but the water treatment plant did not have the required capacity to support the increased demand for demineralised water.

Having taken the decision not to build a new water treatment plant or expand the existing one, the client opted to rent the equipment required to provide the additional volume of treated water needed.

OUR SOLUTION

The requirement for the client was to commission a mobile water treatment plant capable of producing flows of 25 m³/hr of demineralised water.

Veolia supplied a MORO-4x25T mobile reverse osmosis and two MOFI-1200S demineralisation polishers operating in series under a Multi-Year agreement for a period of three years, meeting the increased capacity demand of the new production facility expansion.

BENEFITS

- Maintenance and service for the duration of the rental period
- Longer-term rental to meet uncertain product life cycles
- A secure and reliable solution to meet the quality and quantity of treated water







Veolia provided an additional volume of treated water to support a plant expansion over a Multi-Year period.

Resourcing the world

Veolia Water Technologies

Need flexible, mobile on-site water treatment? Contact our team today:

email.mobilewaterservices@veolia.com

www.mobilewaterservices.com